



PO Box 70
Puyallup, WA 98371
253.845.0617

INVOICE

DATE	INVOICE #
4/1/2021	64345
BILLING PERIOD	
3/16 to 3/31/21	

BILL TO:

Lean Construction
Attn: Rick Esters

		P.O. No.	TERMS	PROJECT
				Ford GT40
Item	Description	Quantity	Rate	Amount
Parts/Materials	New Shifter assembly	1	1,475.63	1,475.63T
Parts/Materials	New Shift cables	2	180.75	361.50T
Parts/Materials	Steering Wheel adapter qr698	1	77.00	77.00T
Parts/Materials	Steering Wheel Quick release hub qrs-1	1	141.48	141.48T
Parts/Materials	Materials for overflow tank, sheet stock, fittings etc	1	21.25	21.25T
Freight-In	Freight in for Steering adapter and quick release	1	18.77	18.77T
Labor - Eddie	3/17/21 trouble shoot shifting issues with Neal	1	103.00	103.00T
Labor - Neal	3/17 put car on two post removed front cover so i could install pin in fire bottle.. pulled seats out seat belts and console out. so i could inspect shift linkage...	3	105.00	315.00T
Labor - Bryce	3/18 diagnose shifting issues, research shifter parts, order parts, check cable routing and length, mock up cables in different positions and measure new length, etc.	4	103.00	412.00T
Labor - Neal	3/18..... Worked with the shift linkage to figure out bind going in to gears.... found out New shifter was redesigned to work more efficient. found cables are to long. have new set up on order be here end of next week.... drained Trans and put 3qts of gear oil in. pulled shifter cables out of car..	6	105.00	630.00T
Labor - Evan	3/19/21 -Fabricated extension for throttle pedal pad and welded to pedal. Re-painted pedal and installed anti-skid tape.	1.5	103.00	154.50T
Labor - Neal	3/19.....Pulled pedal out and had Evan build and weld one on that will be stronger than bolting on....reinstalled	2	105.00	210.00T
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Item	Description	Quantity	Rate	Amount
Labor - Neal	3/23.... installed gas pedal and hooked up. Mounted front console and fire extinguisher pull arm. was just flopping around talked to the customer on a few things, he wants a quick release steering wheel and possible change air cleaner out to allow the carb to breath better. removed steering column to see what will work for quick release. removed rear wheels to do a relay close inspection on spindles for cracks.	5	105.00	525.00T
Labor - Neal	3/25..... removed and replaced bracket transmission. Pulled shifter out of car to install new Shifter set up. had Evan weld bracket on shifter from old shifter. to mount brake proportion valve.	2	105.00	210.00T
Labor - Neal	3/29..... talked to Wilwood brakes, they have a couple different calipers that will work. but being customer is going to run 15" wheels its going to be tight. Ran the casting numbers on calipers and came up with 98-04 ford mustang brake kit. with staying with 15" wheels best thing to do is but cross drilled rotors on and better pads. otherwise PBR brakes and Wilwood brakes are the same... unless you go to 6 piston calipers... but have to go to 17" or bigger wheels.	2	105.00	210.00T
Labor - Neal	3/30....installed shifter and cables. shifter feels smoother going into gears. need to put interior back together and run car to make sure it shifts correct.	2	105.00	210.00T
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Item	Description	Quantity	Rate	Amount
Labor - Evan	3/31/21 -Rolled pieces for new coolant overflow tank, tacked together.	2.5	103.00	257.50T
Labor - Neal	3/31.... had Louie double check adjustments on cables. everything looked good. went thru and tighten up ends. went to put console back in and with new shifter will need to do some mods to make fit right.	1	105.00	105.00T
Machine - Evan	3/31/21 -Machined weld on tube bungs for overflow tank.	0.5	118.00	59.00T
Labor - Evan	3/31/21 -Fabricated tank end caps, tacked in place. Welded tank together, drilled holes and welded tank fittings in place. Installed tank on car, re-worked stainless overflow lines to fit new tank.	6	103.00	618.00T
Shop Supplies	Shop Supplies	1	104.82	104.82T
	Sales Tax		9.40%	584.63
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