



SERVICE INSTRUCTIONS

CATALOG
SER-SW 4747

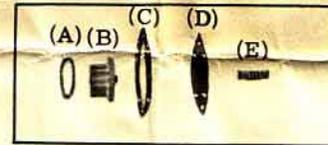


240 SERIES ELECTRIC FUEL PUMP
REGULATOR KIT NO. 426945



CONTENTS OF KIT

- (A) 1-425654 Gasket
- (B) 1-425626 Valve
- (C) 1-425656 Gasket
- (D) 1-425645 Diaphragm
- (E) 1-425646 Regulator Spring



1. Place gasket (A, Fig. 1) between regulator valve and pump body.
2. Using a suitable wrench turn valve (B, Fig. 1) clockwise until it is firmly seated.
3. Replace gasket (C), diaphragm (D), regulator button (F), regulator spring (E), and regulator cover (G) as shown in Fig. 1.
4. With the regulator cover held in the proper position, replace the six cover screws.
5. Check pump operation and shut-off pressure before installation on the vehicle. A readjustment of pressure regulator may be necessary.

IMPORTANT: Always use new gaskets and seal rings during reassembly.

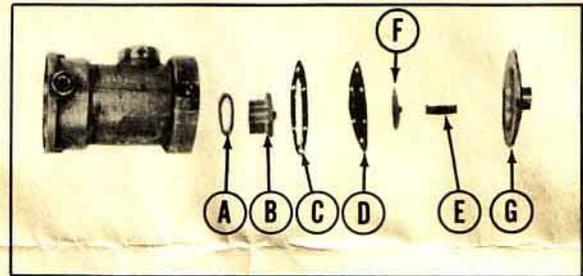


Figure 1.

For more Detailed information see Catalog SER-SW 4745.

INSTRUMENT SERVICE DIVISION



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