



# SERVICE INSTRUCTIONS

CATALOG  
SER-SW 4747

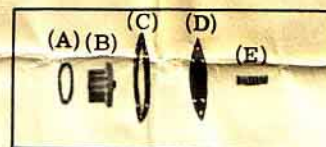


## 240 SERIES ELECTRIC FUEL PUMP REGULATOR KIT NO. 426945



### CONTENTS OF KIT

- (A) 1-425654 Gasket
- (B) 1-425626 Valve
- (C) 1-425656 Gasket
- (D) 1-425645 Diaphragm
- (E) 1-425646 Regulator Spring



1. Place gasket (A, Fig. 1) between regulator valve and pump body.
2. Using a suitable wrench turn valve (B, Fig. 1) clockwise until it is firmly seated.
3. Replace gasket (C), diaphragm (D), regulator button (F), regulator spring (E), and regulator cover (G) as shown in Fig. 1.
4. With the regulator cover held in the proper position, replace the six cover screws.
5. Check pump operation and shut-off pressure before installation on the vehicle. A readjustment of pressure regulator may be necessary.

**IMPORTANT:** Always use new gaskets and seal rings during reassembly.

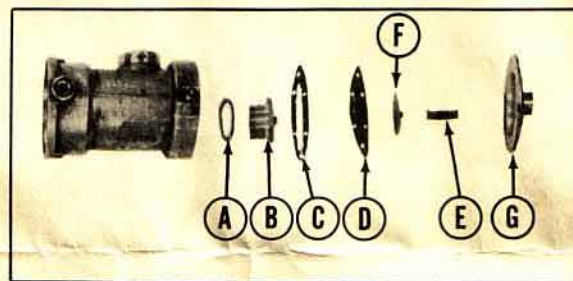


Figure 1.

For more Detailed information see Catalog SER-SW 4745.

INSTRUMENT SERVICE DIVISION



STEWART-WARNER CORPORATION  
1826 DIVERSEY PARKWAY  
CHICAGO 14, ILLINOIS