



PO Box 70
 Puyallup, WA 98371
 253.845.0617

INVOICE

DATE	INVOICE #
3/15/2021	64316
BILLING PERIOD	
3/1 to 3/15/21	

BILL TO:

Lean Construction
 Attn: Rick Esters

P.O. No.	TERMS	PROJECT
		Ford GT40

Item	Description	Quantity	Rate	Amount
Parts/Materials	NGK spark plug 5553	8	8.50	68.00T
Parts/Materials	Valve cover gaskets #1645	1	61.91	61.91T
Parts/Materials	25-7390	1	29.55	29.55T
Parts/Materials	25-7365	1	28.32	28.32T
Parts/Materials	MSD cap and rotor	1	61.95	61.95T
Parts/Materials	master cylinder	1	187.03	187.03T
Parts/Materials	group 34/78 battery	1	278.53	278.53T
Parts/Materials	rod end #4483T6, RR Upper track rod	1	27.68	27.68T
Freight-In	Freight In for Rod End	1	11.72	11.72T
Filter, WIX 51...	Oil Filter, WIX 51222R	1	33.59	33.59T
Lubricant, Joe ...	Lubricant, Joe Gibbs 10/40 Mineral Base Oil	7	7.2233	50.56T
Brake, Fluid A...	Brake, fluid AP600 / R-2 - 1/2 ltr bottles	3	35.52279	106.57T
Misc Inventory	3" Sanding Disc 80 Grit	1	1.28	1.28T
Lubricant, Gea...	Mobile One 75w 90 Gear Oil	3.5	18.47	64.65T
Carb, Holley g...	Holley Bowl Gasket kit	1	12.52	12.52T
Carb, Holley P...	Power Valve Holly Carb, Series 125-45	2	12.64	25.28T
Carb, Holley 3...	30CC Holley Accelerator pump	2	15.89	31.78T
Race Fuel, Tric...	Race Fuel, Trick 114	10	19.90609	199.06T
Nut, Jet 1/2-20	Nut, Jet 1/2-20	8	4.13	33.04T
Washer, SAE 1...	1/2" grade 8 flat washer	8	3.05	24.40T
Nut, Metric Nyl...	Metric Nyloc Nut 8 x 1.25	6	0.17262	1.04T
Nut, Hex 5/16-...	5/16"-24 grade 8 hex nut	3	1.07	3.21T
Brake Clean	Brake Clean 14 oz can	6	4.89071	29.34T
Washer, #4 S/S	#4 Flat Washer S/S .125 x .250	8	0.03472	0.28T
Chassis Dyno	Chassis Dyno (Initial setup, warmup, and 1 hour of Dyno time)	1	265.00	265.00T
Labor - Neal	3/1 Car up on lift and wheels and tires off, start inspection from customer work list	2	105.00	210.00T

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<i>Labor - Neal</i>	<i>3/2 Pulled rear body work off. started doing inspection on car. did compression test and leak down test. found a couple problems with leak down. Pulled seats out of car to get to v belts on motor.</i>	7	105.00	735.00T
<i>Labor - Neal</i>	<i>3/3 changed engine oil. was very dirty and was a quart low. changed Trans oil out. drain plug has lots of fine metal on it. cut engine oil filter apart to check for oil metal it was clean. started doing really close inspection on stuff. found RR e-brake caliper spring rubbing a hole in shock. found RF lower control arm rubbing on frame pocket will pull shock and check travel on it. pulled covers on fuel tanks area they are a stly tanks. can not read the dates. started putting plugs back in need to pull driver side header off to get #7 spark plug in.</i>	5.5	105.00	577.50T

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<i>Labor - Neal</i>	<i>3/4 removed coil overs from car. need to have them rebuilt leaking. need to test coil springs to make sure they are still good. the ride height is set different on all four corners. installed new valve cover gaskets, finished installing spark plugs #7 took some time to get in but don't need to pull header off to install plug..changed out v belts and sealed up balancer bolt. adjusted fuel line so it doesn't rub on distributor cap anymore. fuel line was grounding out temp gauge fixed now works good. ran car to full running temp fans turn on at 180. amber light on dash comes on when fans turn on. pulled fuel sender out and tested it works fine. so either gauge or wiring is bad need to test system. the carb wont idle under 1000 rpm need to pull off and look at it. recommend a carb more for the street. the baffles in the mufflers are starting to make a little noise very miner write now.</i>	8	105.00	840.00T

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<i>Labor - Neal</i>	<i>3/5 pulled fuel filter cleaned out.. pulled carb off and removed float bowls and metering blocks. i found gaskets bad. replaced power valves ,gaskets and accel. pumps. reinstalled carb. removed old gas from car was not in great shape put fresh race gas in. flushed brake system out rear brake fluid was pretty bad.. Flushed clutch fluid out . test fit front wheels they do not clear lugs. lug nuts will need to machined down. test fit spanner nuts on rear wheels they don't seat write will need proper ones.</i>	5	105.00	525.00T
<i>Machine - Bryce</i>	<i>3/8 machine lug nuts, make 1 new lug nut, clean and deburr, assist Neal with brake and clutch bleed, diagnose bad master cylinder, order parts, research shocks, etc.</i>	3.5	118.00	413.00T

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<i>Labor - Neal</i>	<i>3/8 doing final bleed on brakes and rear brake master is bad. Lost pressure on rear brakes. Removed Master for rear brakes that is located up under the dash took some time to get out. located one on line ordered it. be in Friday.. worked on front hubs for front wheels. found lug nuts don't fit write so will not allow wheels to go no. had one bad lugnut on left front. Bryce made a new lug nut and re machine front lug nuts. will test fit tomorrow. replaced rear nuts on link bars with jet nuts for full tread engagement. Took coil overs apart to test coil spring rates. springs are with in 2 pounds of spec. went thru the wiring and found problem fixed fuel gauges. need to test with level with fuel.</i>	8.5	105.00	892.50T
<i>Labor - Neal</i>	<i>3/9 installed front hubs with new lug nuts. wheels fit good now. pulled lower control arms and clearance control arm pocket. arms don't rub now. Called a place in Colorado about rebuild shocks or replacing them. the guy i talked to says its not cost affective to rebuild them. test the shocks on the Dyno and they test good this time will need to keep an eye on them to see if they start leaking. found RR upper link rod end bad. pulled found one online ordered be here Thursday. ran car for 45 mins with all loads on testing man switch. got up to 81 degrees. good at this time.</i>	7.5	105.00	787.50T
<i>Labor - Bryce</i>	<i>3/9 assist Neal with brake and clutch bleed</i>	1	103.00	103.00T

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<i>Labor - Brian R.</i>	<i>03/09 Set up shock Dyno and test front and rear shocks. Print out results. All shocks good, adjust to equal each other</i>	<i>1.5</i>	<i>103.00</i>	<i>154.50T</i>
<i>Labor - Neal</i>	<i>3/11 installed master cylinder and bleed brakes out. putt wheels back on. started putting car back together to be put on the Dyno.</i>	<i>4</i>	<i>105.00</i>	<i>420.00T</i>
<i>Labor - Neal</i>	<i>3/12 swapped out battery with new one. put interior back together . installed seats driver side seat belts removed and cleaned then installed new Velcro to hold carpet down. fixed a couple studs on the seats that were messed up. Installed inspection cover over heater box. double checked everything before putting car on the ground.</i>	<i>4</i>	<i>105.00</i>	<i>420.00T</i>
<i>Labor - Eddie</i>	<i>3/15/21 fixed a few issues throttle stuck on air cleaner adjusted throttle linkage to get full throttle gearbox leaked oil tried fix shifting issues but have take off Dyno and disassemble part of interior to get to shifter in car made sure gauges worked switches worked and what they did made a list of stuff to work on</i>	<i>4</i>	<i>103.00</i>	<i>412.00T</i>
<i>Shop Supplies</i>	<i>Shop Supplies</i>	<i>1</i>	<i>214.58</i>	<i>214.58T</i>
	<i>Sales Tax</i>		<i>9.40%</i>	<i>784.04</i>
<i>Please remit payment to J & L Fabricating PO Box 70 Puyallup, Wa. 98371</i>			Total:	\$9,124.91