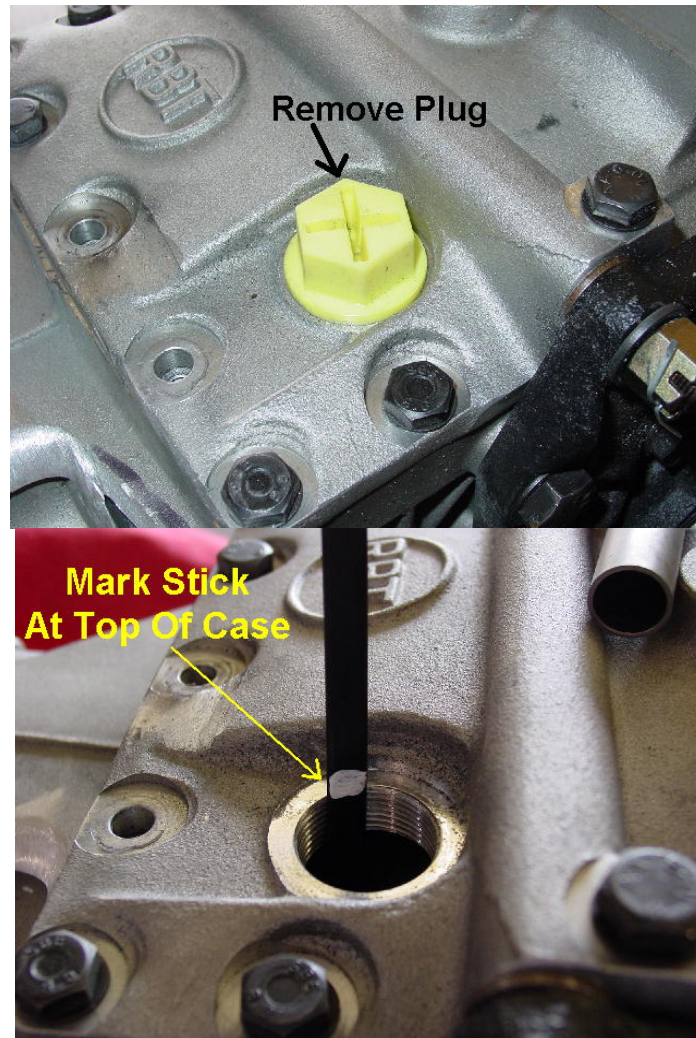


## Filling the Transaxle

Since this transaxle is used in an inverted position, the fill/ check hole on the side of the case cannot be used to check the fluid level. Therefore a dipstick must be made to check the fluid level.

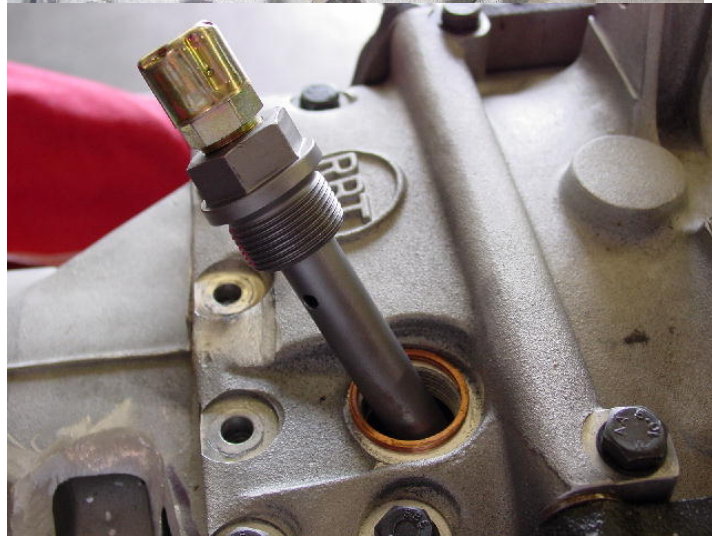
1. Remove the yellow plastic plug on the top of the case.



**Trans Vent Hole Plugged**

**Marking Top Case Mark**

2. Fill the transaxle with 3 quarts of 80-90w non-synthetic gear oil.
3. Using a 15"4mm zip-tie, stick it straight into trans axle until it just touches bottom. Mark to zip-tie at the top being careful not to bend the zip-tie.
4. Pull out the zip-tie and mark the full level on the zip-tie.



**Full Mark On Dip stick**

**Install Vent Assembly**

5. Install vent assembly supplied with transaxle.
6. Keep zip-tie dipstick for future transaxle fluid level checks.