



Part Number: 50230

Engine Application: 215-340 BUICK

Grind Number: 260HDP

**ADVERTISED CAMSHAFT SPECIFICATIONS:**

INTAKE: Duration: 260° Lift: .445 Clearance Hot: .000

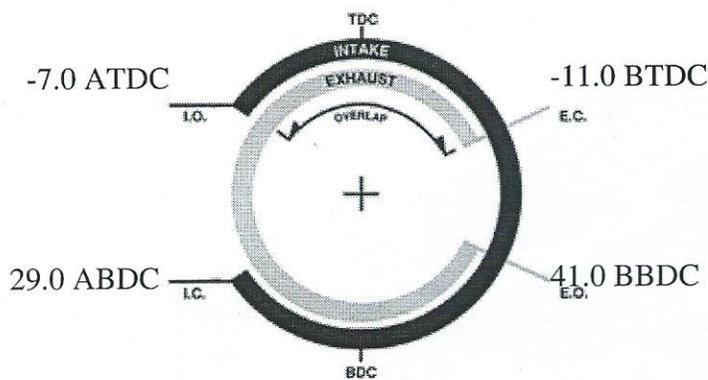
EXHAUST: Duration: 266° Lift: .448 Clearance Hot: .000

The specifications listed above are based on a rocker arm ratio of 1.60 IN  
1.60 EX

**RECOMMENDED VALVE SPRING INFORMATION:**

Part Number: 60405 Dual

Approximate spring pressure: valve closed: 105/115 LBS.  
valve open: 270/285 LBS.



Timing Events	
The information below is for degreeing cam only. Correct only at .050" tappet lift.	
INTAKE	Opens: -7.0 ATDC Closes: 29.0 ABDC
EXHAUST	Opens: 41.0 BBDC Closes: -11.0 BTDC
LOBE SEPARATION 112°	
Duration at .050"	Intake: 202 Exhaust: 210
LOBE LIFT	Intake: .278 Exhaust: .280

4 degrees of advance have been ground into this Camshaft.

If using "Lobe Center" method of degreeing, cam should be installed on an intake centerline of: 108

**NOTES:**

Cams damaged by excessive spring pressure, over shimming, valve train bind or retainers contacting the guides are void from warranty. Refer to the "Important Camshaft and Lift Information" booklet included with each new Crower camshaft to avoid any break-in problems.