



Part Number: 50230

Engine Application: 215-340 BUICK

Grind Number: 260HDP

ADVERTISED CAMSHAFT SPECIFICATIONS:

INTAKE: Duration: 260° Lift: .445 Clearance Hot: .000

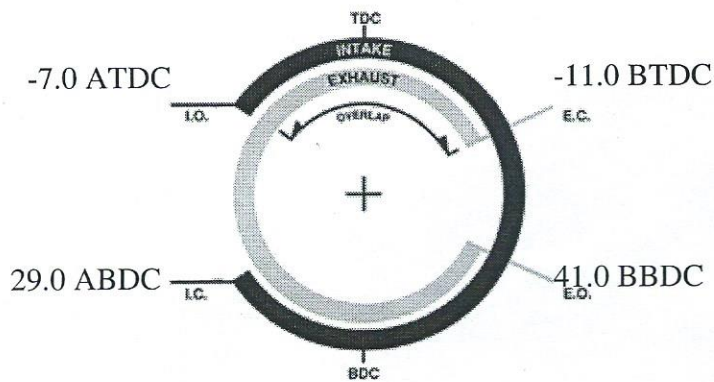
EXHAUST: Duration: 266° Lift: .448 Clearance Hot: .000

The specifications listed above are based on a rocker arm ratio of 1.60 IN
1.60 EX

RECOMMENDED VALVE SPRING INFORMATION:

Part Number: 60405 Dual

Approximate spring pressure: valve closed: 105/115 LBS.
valve open: 270/285 LBS.



Timing Events

The information below is for degreasing cam only. Correct only at .050" tappet lift.

INTAKE	Opens: -7.0 ATDC Closes: 29.0 ABDC
EXHAUST	Opens: 41.0 BBDC Closes: -11.0 BTDC

LOBE SEPARATION 112°

Duration at .050"	Intake: 202 Exhaust: 210
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LOBE LIFT	Intake: .278 Exhaust: .280
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4 degrees of advance have been ground into this Camshaft.

If using "Lobe Center" method of degreasing, cam should be installed on an intake centerline of: 108

NOTES:

Cams damaged by excessive spring pressure, over shimming, valve train bind or retainers contacting the guides are void from warranty. Refer to the "Important Camshaft and Lift Information" booklet included with each new Crower camshaft to avoid any break-in problems.